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1/3

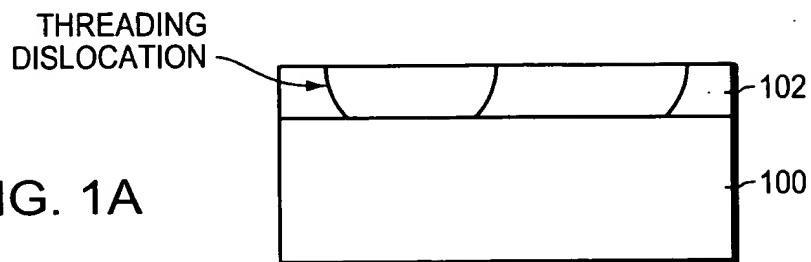


FIG. 1A

1. DEPOSIT LATTICE MISMATCHED  
LAYER AT LOW T

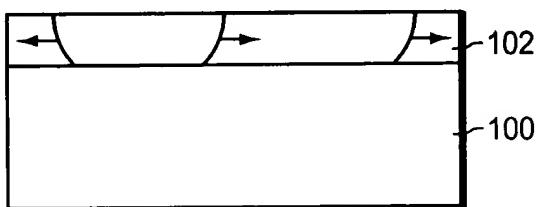


FIG. 1B

2. ANNEAL AT HIGH T TO INCREASE  
DISLOCATION FLOW AND REDUCE  
DISLOCATION DENSITY

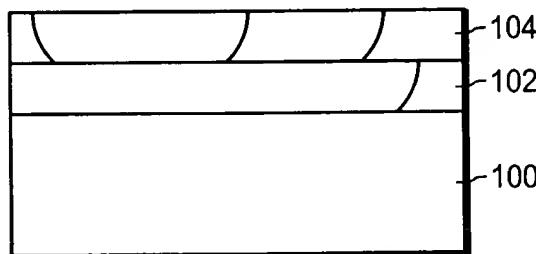


FIG. 1C

4. REPEAT ANNEAL AND  
DEPOSITION UNTIL DESIRED  
STRUCTURE IS ACHIEVED

3. DEPOSIT SUBSEQUENT LAYER  
WITH INCREASED LATTICE  
MISMATCHED AT LOW T

2/3

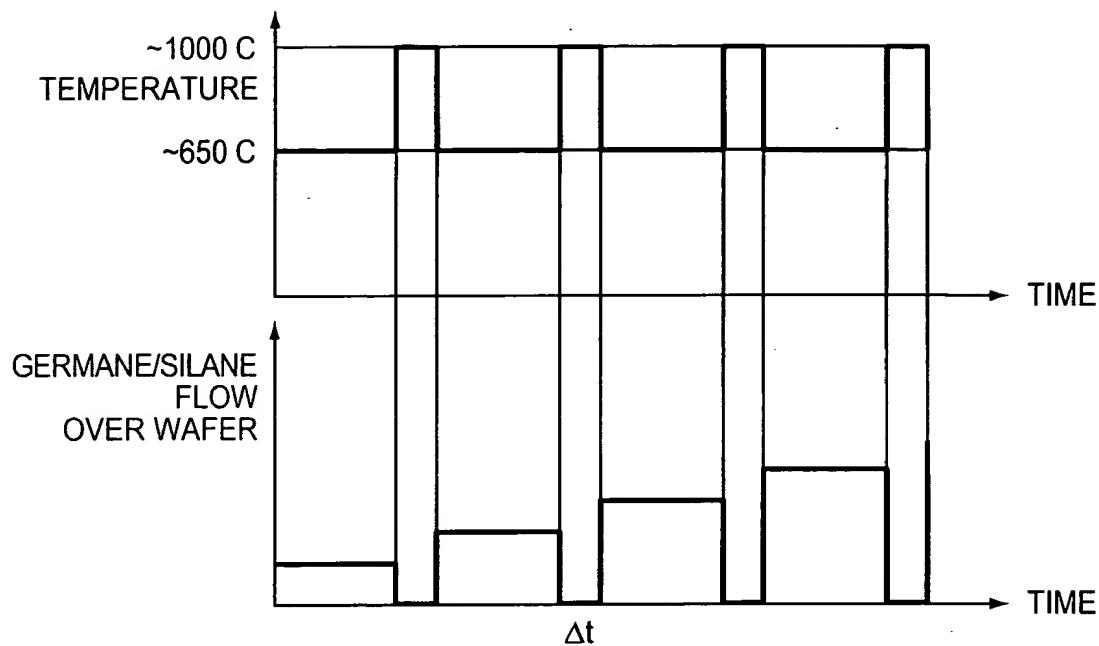


FIG. 2

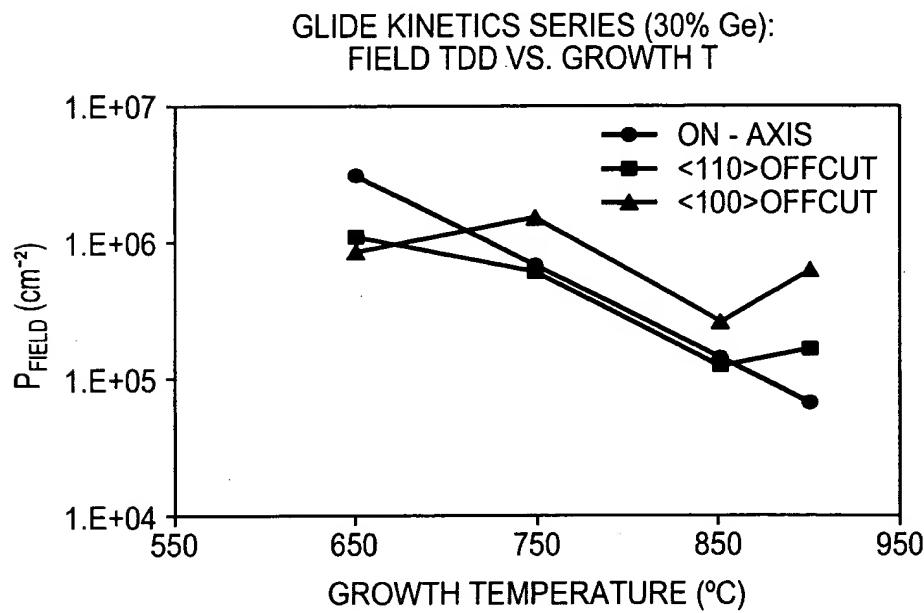


FIG. 3

3/3

CHANGE IN EFFECTIVE STRAIN TO FIT DATA

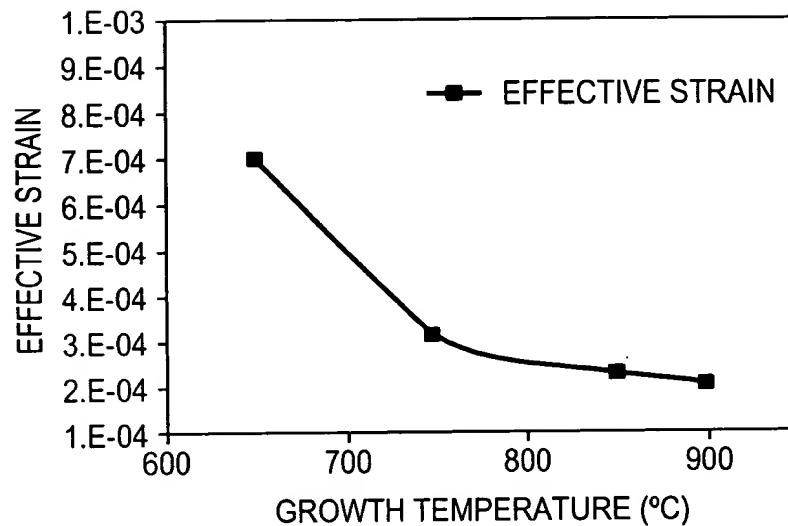


FIG. 4

SAMPLE	TOTAL THREADING DISLOCATION DENSITY (# / cm <sup>2</sup> )	FIELD THREADING DISLOCATION DENSITY (# / cm <sup>2</sup> )
20% SiGe ON Si WITH GRADED BUFFER AS GROWN	$1.36 \times 10^6$	$1.31 \times 10^6$
20% SiGe ON Si WITH GRADED BUFFER AFTER A 5 MIN ANNEAL AT 1050 °C	$7.25 \times 10^5$	$5.48 \times 10^5$

FIG. 5